

Company Details

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Country/Location name: United States **State/Province:** Oklahoma **Commodity:** Chemical Processing **Accredited Companies:** True **Audit Program:** Nadcap

Central Metal Finishing LLC , 1006 Airport Road, Holdenville, Oklahoma 74848, United States
Phone: 405-379-5252, Fax:

The location reflects the Supplier's current location and may not reflect the accredited address if the Supplier has moved. The accredited locations are displayed with the accreditation below.

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CP (Chemical Processing)

Issue Date

Expiry Date

Central Metal Finishing LLC , 1006 Airport Road, Holdenville, Oklahoma 74848, United States

17-Jul-19

31-Jan-21

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Auditee has merit for above audit

AC7108/15 Rev A - Nadcap Audit Criteria for Pre-Penetrant Etch (to be used on audits on/after 14 October 2018)

↳ Immersion Pre-Penetrant Etch

AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)

↳ Aluminum

↳ (info only) MIL-DTL-5541

↳ (info only) Other Aluminum

AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On audits on/after 21 January 2018)

↳ Testing Performed Internally In Support of the Chemical Process Accreditation

↳ B22 – Solvent Resistance Testing In Support of AC7108

↳ B23 – Other Testing In Support of AC7108

↳ B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108

↳ B13 – Coating Weight Testing In Support of AC7108

↳ B14 – Conductivity Testing In Support of AC7108

↳ B16 – Coating Thickness Measurement In Support of AC7108

↳ Solution Analysis In Support of AC7108

AC7108/1 Rev C - Nadcap Audit Criteria for Painting & Dry Film Coatings (to be used on audits before 12 July 2020)

↳ Painting

↳ (info only) MIL-PRF-23377

↳ (info only) MIL-PRF-85582

↳ (info only) MIL-DTL-53022

↳ (info only) MIL-C-22750

↳ (info only) Other

AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)

↳ Seal

↳ Anodize Aluminum, Sulfuric Acid

↳ (info only) MIL-A-8625

- ↳Anodizing Aluminum, Type 1 Non-Hexavalent Chrome (e.g. Boric/Sulfuric)
 - ↳(info only)MIL-A-8625
 - ↳(info only)Other Anodizing Aluminum
- ↳Dye

AC7108 Rev I - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/after 21 January 2018)

- ↳AC7108/11 – Conversion Coating – AC7108/11 must also be selected
- ↳AC7108/12 – Acid Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected
- ↳AC7108/15 – Pre-Penetrant Etch – AC7108/15 must also be selected
- ↳AC7108/01– Painting Dry Film Coatings and Sol Gel as a Preparation for Paint – AC7108/1 must also be selected
- ↳Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.
- ↳AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected
- ↳AC7108/08 – Anodizing (Not for Metal Bond) – AC7108/8 must also be selected

AC7108/12 - Nadcap Audit Criteria for Acid Cleaning, Descaling, Passivation and Electropolishing (to be used on audits before 12 July 2020)

- ↳Passivation
 - ↳(info only)ASTM A967
 - ↳(info only)FED-QQ-P-35
 - ↳(info only)Other Passivation
 - ↳(info only)AMS 2700
 - ↳(info only)ASTM A380

Note: The specifications referenced herein have been submitted by the Auditee as applicable to the audit scope. The audit process includes a sample of job audits from the listed specifications to verify compliance to defined requirements. Verification that the requirements of any given specification have been met by a Auditee is not assured, subject to the constraints of the audit sample.